

# SOLID HARDWOOD PLANK FLOORS PRODUCT INFORMATION

# PRODUCT SPECIFICATION

Junckers solid hardwood planks are factory finished and ready to install in accordance to Junckers Laying Instructions. A plank is made as one whole floorboard and is along the length of the board provided with a bevelled edge of approx. 0.5 mm. Each plank is tongued and grooved on all four sides.

#### PRODUCT DATA

# Nominal plank dimensions:

Thickness x Width: 15 x 129 mm

20.5 x 140 mm

20.5 x 185 mm

#### Length 15 x 129 mm:

2500 / 2400 / 2200 / 2100 / 2000 / 1800 / 1600 / 1500 / 1200 / 800 / 600 mm.

#### Length 20.5 x 140/185 mm:

Nature: 600-2800mm (100mm interval) All other grades: 3000\* / 2700\* / 2400 / 2100 / 1800 / 1500 / 1200 / 900 / 600 mm.

\* Not Black Oak

# Tolerances, thickness and width:

Thickness: ±0.2mm

Width: 15 x 129mm: ±0.4mm Width: 20.5 x 140/185mm: ±0.5mm

Length: ±1.0mm

Landing deviations/lipping: 0.3mm Plank end squareness: ±0.3mm

Drying method: Kiln dried.

#### Average moisture content, MC:

Oak: 8 % (±2 %). Black Oak: 9 % (±2 %).

# PRODUCT RANGE

Thickness/width/Woodspecies	Grade	Surface	Product variants
15 x 129 mm Oak 20.5 x 140 mm Oak	Classic, Harmony Variation	Ultra matt lacquered Silk matt lacquered Nordic Oiled Untreated	Colours and texture <sup>1)</sup> Shipsdecking <sup>2)</sup> Whalebone <sup>3)</sup>
20.5 x 185 mm Oak	Harmony		
20.5 x 140mm Oak Nature	Nature	Ultra matt lacquer Silk matt lacquer Nordic Untreated	Colours and textured <sup>4)</sup> Shipsdecking <sup>4)</sup>
15 x 129 mm Black Oak 20.5 x 140 mm Black Oak	Harmony Variation	Ultra matt lacquered Oiled Untreated	Texture <sup>1)</sup> Shipsdecking <sup>2)</sup> Whalebone <sup>3)</sup>
20.5 x 185 mm Black Oak	Harmony		

- 1) See possibilities in the Product Selector at the web site.
- 2) See section "Ships decking".
- 3) See section "Whalebone/Herringbone Planks".
- 4) Minimum order quantity 250 m<sup>2</sup>

# **SHIPSDECKING**

Strip made of foamed PVC with closed cells to absorb natural movements in the hardwood floor, see fig. 1.

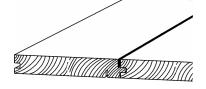


Fig. 1

The strip measures 3x8 mm and installed it provides a 2 mm wide joint, which varies over the year according to changes in the relative humidity.



# WHALEBONE / HERRINGBONE PLANKS

Junckers plank floors are also available as patterned floors. This means that the floorboards are cut to fixed lengths and are delivered in a right- and left-handed version. This enables installation in different patterns, e.g. herringbone. Whalebone is delivered surface treated from the factory.

#### Nominal board dimensions:

Thickness x width x length

- 20.5 x 140.0 x 701 mm
- 20.5 x 185.0 x 741 mm
- 15.0 x 129.0 x 775 mm

Tolerances: Length: +/- 0.2 mm. Thickness and width as described at page 1.

Product range (wood species and surface treatment): See options in the Product Selector at the web site.

# TECHNICAL PROPERTIES

#### Resistance to Indentation (indicative values):

All variants: Approx. 3.4 Hardness Brinell

#### Slip Resistance (indicative values):

Oiled and lacquered: Approx. 0.4

#### Fire Classification, (EN 13501-1):

Surface treated:  $C_{fl} - S_1$ Untreated:  $D_{fl} - S_1$ 

Thermal Conduction: Approx. 0.17 W/mK

#### **Heat Resistance:**

20.5 mm: Approx. 0.12 m<sup>2</sup> K/W 15 mm: Approx. 0.09 m<sup>2</sup> K/W

Light reflection value (LRV) BS 8493:200+A1:2010				
	Ultra matt	Silk matt		
Oak Oak Nordic	27 30	26 -		
Black Oak	7	-		

# Substances on the candidate list (ECHA)

Junckers wooden floors do not contain SVHC substances (Substances of Very High Concern) listed on the candidate list amounting to more than 0.1 %. The candidate list registers particularly problematic substances in relation to human health and the environment. (http://echa.europa.eu/candidate-list-table).

# SURFACE TREATMENT

#### **LACQUERED**

Oak, ultra matt and silk matt:

Priming: Several coats of UV-light curing primer. Top finish: Two-component polyurethane lacquer.

Total film thickness: Min. 40 μ.

#### Oak Pearl:

Priming: Water based transparent stain.

Intermediate treatment: Several coats of UV-light curing lacquer. Top finish: Two-component polyurethane lacquer, ultra matt.

Total film thickness: Min. 40 μ.

#### Black Oak:

Pre-treatment:  $NH_3$ -treatment to achieve the dark colour. Intermediate treatment: Several coats of UV-light curing lacquer. Top finish: Two-component polyurethane lacquer, ultra matt. Total film thickness: Min. 40  $\mu$ .

#### Oak, other colours:

Priming: Coloured stain.

Intermediate treatment: several coats of UV.

Top finish: Two-component polyurethane lacquer, ultra matt

Total film thickness: Min. 40 μ.

## OILED

Priming: Surface saturation using oxidative drying urethane oil. Top finish: Oxidative drying urethane oil.

Total oil consumption: Addition to a full surface saturation.

UNTREATED: Final sanding to grit 150.



# PACKING AND WEIGHT

#### 15 x 129 mm:

Wrapped in LDPE plastic and cardboard.

Random length boards from 600-2500 mm. Each pack contains 6 layers of planks.

A pack may contain up to 50 % planks in lengths shorter than 1500 mm.

Delivery happens in a mix of pack lengths, as indicated below.

#### Pack length / Number of m<sup>2</sup> per pack:

1500 mm / 1.16 m<sup>2</sup> 1600 mm / 1.24 m<sup>2</sup> 1800 mm/ 1.39 m<sup>2</sup> 2000 mm / 1.55 m<sup>2</sup> 2100 mm / 1.63 m<sup>2</sup> 2200 mm / 1.70 m<sup>2</sup> 2400mm / 1.86 m<sup>2</sup> 2500 mm / 1.94 m<sup>2</sup>

Weight: All variants 12.06 kg/m<sup>2</sup>

# Whalebone, 15 & 20.5 mm

Wrapped in LDPE plastic.

#### 20.5 x 140.0 x 701 mm

Pack size: 12 boards (1.18 m²) Weight per pack: 17.3 kg (14.7 kg/m²)

#### 20.5 x 185.0 x 741 mm

Pack size: 8 boards (1.1 m<sup>2</sup>)

Weight per pack: 16.2 kg (14.7 kg/m²)

# 15.0 x 129.0 x 775 mm

Pack size: 16 boards (1.60 m<sup>2</sup>) Weight per pack: 19.2 kg (12.0 kg/m²)

## 20,5 x 140 mm:

Wrapped in LDPE plastic and cardboard.

Random length boards from 600-3000 mm. Each pack contains 6 layers of planks.

1 layer may contain a mix of the standard lenaths.

Delivery happens in a mix of pack lengths, as indicated below.

#### Pack length / Number m<sup>2</sup> per pack:

1500 mm / 1.26 m<sup>2</sup> 1800 mm / 1.51 m<sup>2</sup> 2100 mm / 1.76 m<sup>2</sup>  $2400 \text{ mm} / 2.02 \text{ m}^2$ 2700mm\* / 2.27 m<sup>2</sup> 3000mm\* / 2.52 m<sup>2</sup>

\* Black Oak is not available in this length.

Weight: All variants 16.02 kg/m<sup>2</sup>

#### 20.5 x 140 mm Oak Nature:

Wrapped in LDPE plastic and cardboard.

Random length boards from 600-2800 mm. Each pack contains 4 layers of planks.

1 layer may contain a mix of the standard lenaths.

Delivery happens in a mix of pack lengths, as indicated below.

#### 20,5 x 185 mm:

Wrapped in LDPE plastic and cardboard.

Random length boards from 600-3000 mm. Each pack contains 6 layers of planks.

1 layer may contain a mix of the standard lenaths.

Delivery happens in a mix of pack lengths, as indicated below.

#### Pack length / Number of m<sup>2</sup> per pack:

1500 mm / 1.11 m<sup>2</sup> 1800 mm / 1.33 m<sup>2</sup> 2100 mm / 1.55 m<sup>2</sup> 2400 mm / 1.78 m<sup>2</sup> 2700 mm\* / 2.00 m<sup>2</sup> 3000 mm\* / 2.22 m<sup>2</sup>

\* Black Oak is not available in this length.

Weight: All variants: 16.02 kg/m<sup>2</sup>

# 20.5 x 140 mm Oak Nature

# Pack length / Number m<sup>2</sup> per pack:

1500 mm / 0.84 m<sup>2</sup> 1600 mm / 0.90 m<sup>2</sup> 1700 mm / 0.95 m<sup>2</sup> 1800 mm / 1.01 m<sup>2</sup> 1900 mm / 1.06 m<sup>2</sup> 2000 mm / 1.12 m<sup>2</sup> 2100 mm / 1.18 m<sup>2</sup> 2200 mm / 1.23 m<sup>2</sup> 2300 mm / 1.29 m<sup>2</sup> 2400 mm / 1.34 m<sup>2</sup> 2500 mm / 1.40 m<sup>2</sup> 2600 mm / 1.46 m<sup>2</sup> 2700 mm / 1.51 m<sup>2</sup> 2800 mm / 1.57 m<sup>2</sup>

Weight: All variants 16.02 kg/m<sup>2</sup>